The aerospace forging industry is continually being regulated, monitored and controlled by numerous organizations and customers. The goal of this oversight is to ensure that reliable, high quality products are being flown on aircraft. This means that periodic audits are performed by aircraft and engine manufacturers (OEMs) on their supply base to make sure all procedures are being followed and that the latest part being manufactured performs the same as the first. In 2014, a group of aerospace OEMs decided that an industry standard for auditing was needed, and the Metallic Materials Manufacturing (MMM) task group was chartered. This represents a paradigm shift in how OEMs oversee their forging suppliers. With this shift comes challenges, such as: how to keep proprietary information (both OEM and supplier) from getting out into the public, what to do about conflicting OEM requirements, and what to do about parts/processes from Nadcap subscribers who don’t mandate MMM.